

#### MSME-TESTING STATION GOVERNMENT OF INDIA MINISTRY OF MSME

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# TESTING FACILITIES (A) METALLURGY DIVISION

# (1) MECHANICAL TESTING OF METALS AND ALLOYS :

•	Tensile test	IS: 1608		
•	Bend test	IS: 1599		
•	Rebend test	IS: 1786		
•	Testing of welded joints	IS : ASME SEC. IX		
• Hardness test : Vickers, Brinell and Rockwell IS : 1501, 1500				
•	Impact test	IS : 1757, 1598		
•	Flattening and Drift test	IS : 2328, 2335		
٠	Breaking load test			
(2) METALLOGRAPHY :				
•	Microscopic examination of ferrous & Non-ferrous metals & alloys Diagnostic study and failure analysis	IS : 7739		
(3) PRODUCT TESTING :				
•	Structural steel	IS : 2026, IS : 2062		
٠	M.S. welded flats/joints	IS: 3600		
٠	CTS/TMT bar	IS: 1786		
•	Nut and bolt	IS: 1367		
٠	Wire rope	IS: 2266		
•	Copper and copper alloys (tube)	BS : 2871		

- Barbed wire
- M.S. tube/conduit pipes

IS : 1239 Pt-1 IS: 1161 IS : 9537 (P-1&2)

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# **UNIVERSAL TESTING MACHINE**

MODEL: UTN-60MAKE: FIE, INDIAUSES: TENSILE, COMPRESSION & BEND TESTING OF MATERIAL

#### **EQUIPMENT INSTALLED IN METALLURGY DIVISION**

- Optional emission spectrometer, Spectromax, German make
- Universal testing machine : 600KN, FIE, India
- Tensile testing machine : 2.5 KN, Fine spavy associate, Miraj.
- Rockwell hardness tester : Fuel instruments, FEI MIRAJ, Maharashtra.
- Brinell Cum Vickers Hardness tester : GDR, (Heckert) Germany.
- Impact testing machine : ETS Interlaken technologies, Calcutta.
- Metallurgical microscope : Carl Ziess Zena, Germany.
- Platform type weighing machine : Jain weight & A&D, Japan make.

#### (B) CHEMICAL DIVISION

Chemical Analysis of :

• Steel/Alloy steel	IS:228
Cast Iron/Pig Iron	
• Nonferrous Metals & Alloys : Copper	IS: 12308
: Silver	IS:440
Bleaching powder	IS: 1065
Sodium Hypoclorite	IS:11673
• Ferric Alum & Non ferric alum	IS : 299 & IS : 260
• Wool felt	IS: 1719
Mass of Zinc coating	IS:6745
Coating thickness	IS:6012
• pH value	IS: 5741
Conductivity Measurement for copper	

# Digital pH METER : SYSTRONICS, INDIA METTLER ELECTRONIC BALANCE (METTLER)

# EQUIPMENT INSTALLED IN CHEMICAL DIVISION

- Carbon sulphur determination apparatus : Abroline, Mumbai.
- Electorlytic Analyser : Swiss, India
- Digital pH-meter : Systronics, IndiaEUTECH INSTRUMENTS
- Electric Oven : Lab Hosp, India
- Electric Muffle Furnace : Kumar Brothers, India
- Mettler Electronic Balance, Metter, Gernmany
- Digital Coating thickness gauge, Pulsecho system
- Digital conductivity meter of Technofour make.
- Hot water bath 12 holes capacity scientific SICO.
- Scientific physical balance : Scientific sales, sysndicate.

# (C) MECHANICAL DIVISION

#### MECHANICAL TESTING OF NON METALLIC ITEMS

•	Cement concrete flooring tiles	IS: 1237
•	Common burnt clay building bricks	IS: 1077
•	Rubber (Tensile & shore hardness)	IS: 3400
•	Wool felt	IS: 1719
•	HDPE woven bags	IS:9755
•	LDPE film	IS: 2508

- Epoxy material
- Plastic material
- Concrete cubes
- Polymer pin & disc insulator

#### CALIBRATION OF INSTRUMENTS

- Vernier caliper : 300mm
- Outside micrometer : 100 mm
- Height guage : 300 mm
- Depth guage : 300 mm
- Dial guage : 25 mm
- Pressure guage : 1 to 750 kg/cm<sup>2</sup>

# FOR CALIBRATION MEASURING INSTRUMENTS INSTALLED IN MECHANICAL DIVISION

- Slip guage set 87 pieces Make : Mitutoyo gade : I
- Micrometer checking slip guage set Make : Mikronix. Grade : 0
- Caliper checker 300 mm Make : Mikronix Range : 300 mm
- Dial guage calibration tester Make : KIPL, Pune Range : 25 mm, LC : 1 Micron
- Dead weight pressure guage tester Make : RAVIKA
- Range : 1 to 750 kg/cm<sup>2</sup>

# MSME-TESTING STATION BHOPAL

MSME-Testing Station, Bhopal (formerly known as field testing station) is working since 1983 under the Ministry of Micro Small and Medium Enterprises, Government of India, to cater the needs of Testing and Quality improvement of Industrial sector with preference to Micro, Small & Medium Enterprises in Madhya Pradesh. MSME-Testing Station, Bhopal is equipped with testing machinery and equipments conforming to high standards of accuracy.

#### **OBJECTIVE** :-

The objective of Testing Station, Bhopal is to provide testing facilities and consultancy to MSMEs with a thrust on quality improvement of raw material and finished products. The main objective is:

- To assist MSME in the State of M.P. in quality improvement by testing their raw materials, finished products and calibration of their instruments.
- To help in improving quality of products of MSME for participation in Govt. stores purchase programme.
- To provide testing facilities to MSME in order to produce goods conforming to Indian & other Standard specifications.
- To provide third party assurance to BHEL, RITES, Defence, CPWD, NTPC and other State & Central Govt. agencies etc.

#### **RULES AND PROCEDURE TO AVAIL TESTING FACILITIES AT MSME-TS**

- The samples on which testing are to be conducted by us to be delivered at our premises by the parties concerned.
- While submitting test samples the representatives of industries are required to specify their test requirements mentioning clause under standard specifications like IS, BSS, ASTM or as per firms own request.
- Testing of samples will start only after the job requisition has been signed & the party has paid testing charges in full.
- The Large-scale industries, Unregistered small units, Traders & other organization will be charged 25% extra over & above the rates charged for registered Micro, Small & Medium scale units.

#### OUR APPROACH

Our motto is to serve the customers on priority giving due consideration to their grievances, if any.

#### **OUR POLICY**

To achieve excellence in material analysis, product testing and calibration service through satisfaction of customer's need by continual improvement in professional skill and commitment to time-bound services.

#### **OUR CHARGE**

Very nominal, which registered Micro & small scale units can easily afford. Charges are to be paid through DD in favour of "Pay and Accounts Officer (MSME), Mumbai".